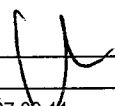


Date: Thursday, 13/09/2007 12:46:46 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 34659
 Estimate Number : 13017
 P.O. Number :
 This Issue : 13/09/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : MACHINED PARTS
 Previous Run :
 Written By : 
 Checked & Approved By :
 Comment : est rev A 07.09.11 new issue EC

Drawing Name : BUSHING

Part Number : D36381
 Drawing Number : D2363 UNDER REVIEW
 Project Number : N/A
 Drawing Revision : U/R
 Material : N/A
 Due Date : 20/09/2007



Qty: 40 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0500 303 Round Bar 0.500"



Comment: Qty.: 0.0368 f(s)/Unit Total: 1.4700 f(s)
 Material: Ø0.50 AISI 303 SS Rod (M303R0.50)
 Batch M105556 JIP 07/09/15

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
 Machine as per folio FA704
 Deburr and tumble

JIP 07/09/15 (45)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JIP 07/09/16 (45)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J.L 07/09/16

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: S III

JIP 07/09/17 (45)

ENGINEERING APPROVAL

07.10.15

Date: Thursday, 13/09/2007 12:46:46 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 34659

Part Number: D36381

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

45
07/10/16

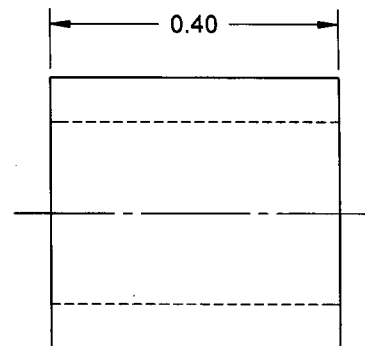
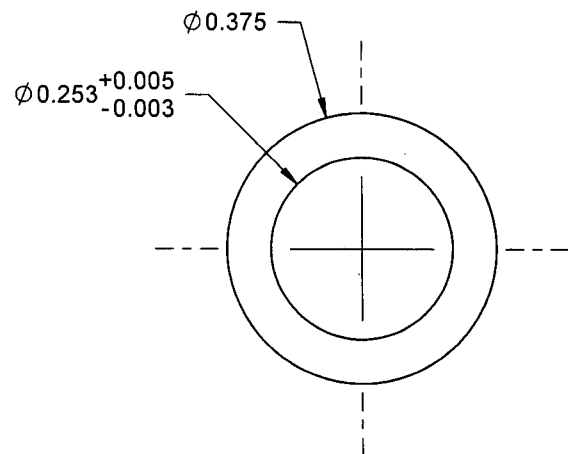
Job Completion



h 07.10.16

POSITIVE REGAIN

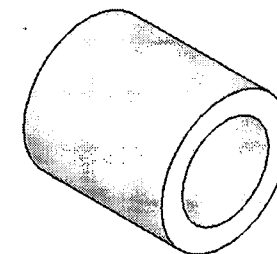
EFFECTIVE 07.09.15 AUTH h
RELEASED h DATE 07.10.15



*WLD 159
07/07/07*

PRELIMINARY ISSUE

07.09.07 LE



D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN	LE			
CHECKED	qf	DRAWING NO.	REV. A	
MFG. APPR.	BE	D3638	SHEET 1 OF 1	
APPROVED	140	TITLE	SCALE	
DE APPR.		BUSHING	4:1	
DATE	07.07.27		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

